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1.1 Overview of standards applied

STANDARDS



Here you will find an overview of the standards which govern the manufacture, dimensions and property characterisation of our semifinished products. This list makes no claim to be exhaustive.

Unless otherwise stated in the sales range section, the standards stated apply to the standard grades in clear-transparent.

For semifinished products with other properties, further guidelines may apply.

The corresponding standards sheets can be ordered in Germany from:

Beuth Verlag GmbH
D-10772 Berlin
Telefon (0 30) 2 60 10

In other countries, enquire with the responsible standards publishers.

Standard sheets for PLEXIGLAS® GS

DIN EN ISO 7823-1
Plastics
Poly(methyl methacrylate)
sheets
Types, dimensions and characteristics
Part 1: Cast sheets
12.2003

Standard sheets for PLEXIGLAS® XT

DIN EN ISO 7823-2
Plastics
Poly(methyl methacrylate)
sheets
Types, dimensions and characteristics
Part 2: Melt-calendered extruded sheets
12.2003

Standard sheets for multi-skin and corrugated sheets

Plastics
Poly(methylmethacrylate)
Double- and triple-skin sheets,
Test method, November 1996
DIN EN 1013
Light transmitting profiled plastic sheeting for single skin roofing

2.0 APPROVALS

2.1 Certificates

- Fire ratings
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2.2 Declaration of Conformity – Food Contact

2.1 Certificates

Fire ratings

APPROVALS



Overview of fire certificates

Fire rating of PLEXIGLAS®. Grades are divided into 'all' and 'some' grades. The classification is given in decreasing order of difficulty. PLEXIGLAS® generates in principle very little smoke, its combustion gases are non-toxic (DIN 53436) and non-corrosive.

Certificates

Country / Certificate	Class	PLEXIGLAS®			
		GS-sheets	XT-sheets	Corrugated sheets	Multi-skin sheets
USA					
UL 94	HB	all from 1.5 mm	all from 1.5 mm	all from 1.5 mm	all
Europe					
DIN EN 13501	E	from 1.8 mm	from 1.8 mm	from 1.8 mm	all
Germany					
DIN 4102	B2	from 1.8 mm	from 1.8 mm	from 1.8 mm	all
German building inspectorate test report		all from 3 mm	all from 1.8 mm	all from 1.8 mm	all
U.K.					
BS 476. Part 6+7	Class 3	from 3 mm	some	some	all
	Class 4	all	all	all	
BS 2782. Meth. 508 A	TP (b)	3 mm	3 mm	3 mm	
Italy					
CSE/RF 2/75A and 3/77	Class 5	all	all	all	all
Netherlands					
NEN 3883	Class 4	all	all	all	all
Austria					
B 3800	B2	all	all	all	all
Switzerland					
BKZ	IV.3	all	all	all	all

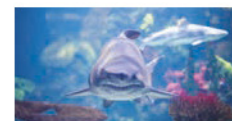
Certificates

Country / Certificate	Class	PLEXIGLAS®			
		GS-sheets	XT-sheets	Corrugated sheets	Multi-skin sheets
Oxygen index					
LOI IN % to ISO 4589		17.5	17.5	17.5	
Ignition temperature					
°C to DIN 51794		435	430	430	430
Glow-wire ignition temperature test method for materials					
DIN EN 60695-2-12	GWIT	675°C	675°C	675°C	
DIN EN 60695-2-12	GWFI	650°C	650°C	650°C	

2.1 Certificates

PLEXIGLAS® GS blocks for Aquarium Glazing, Pressure Vessels etc.

APPROVALS



Certificates

Certificate	Editor	Explanations	Material
QPA-quality inspection	Internal specification of Evonik Performance Materials GmbH	Our QPA inspection is performed on PLEXIGLAS® GS blocks of 10 mm to 250 mm. This test covers all major physical properties of importance to material behavior. It is performed on each production batch and gives the customer the corresponding technical safety. Further test certificates (e. g. EN 10 204 Certificate of Compliance with the Order "2.1", Test Report "2.2", Inspection Certificate "3.1"...) can be provided on the basis of this inspection.	PLEXIGLAS® GS blocks of 10 mm to 250 mm thickness

Declarations of conformity with the following certificates can be issued, based on QPA quality inspection:

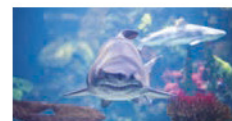
Certificates

Certificate	Editor	Explanations	Material
Certificate AMMM00000TJ	DNV-GL	<p>Evonik Performance Materials GmbH, Kirschenallee, 64293 Darmstadt, Germany, is certified to carry out tests on PLEXIGLAS® GS 0Z00 according to Table 1 (Mechanical and Optical Properties of Acrylic Glass) in accordance with the rules for classification (Ships-DN-VGL-RU-SHIP-Pt2 Ch3 section 5) on its own authority.</p> <p>Evonik Performance Materials GmbH, Kirschenallee, 64293 Darmstadt, Germany, has shown the capability of manufacturing acrylic material for windows according to the requirements of ASME PVHO-1-2012, Section 2, Article 3 (SAFETY STANDARD FOR PRESSURE VESSELS FOR HUMAN OCCUPANCY).</p> <p>It is hereby confirmed that Evonik Performance Materials GmbH, Kirschenallee, 64293 Darmstadt, Germany, was subjected to a material-specific assessment in accordance with the latest version of the European Pressure Equipment Directive (2014/68/EU) and is certified to manufacture primary material for components of pressure equipment from the material PLEXIGLAS® GS 0Z00.</p>	PLEXIGLAS® GS 0Z00

2.1 Certificates

Transport systems

APPROVALS



Existing approvals for PLEXIGLAS® in the transport systems

Approval or regulation	Explanations	Material	Valid until
DOT	for motor vehicles in USA and Canada (recognized in: Italy, Spain, Austria, Greece)		
DOT-112, AS-6, M-33 to M-103	Only for use in Item AS-6: – trailers – mobile homes – caravans – special passenger cars	PLEXIGLAS® XT 0A000 3...10 mm	until revoked
DOT-112, AS-6, M-34 to M-84	– rear windows of convertibles – motorcycle windscreens – etc.	PLEXIGLAS® Resist 75 3...8 mm	until revoked



PLEXIGLAS® Resist 75 Clear 0RA75 (3...8 mm) is approved for glazing in motor vehicles for the use in Class E and F.

2.1 Certificates


Certificate to DIN EN ISO 9001 and 14001

QUALITY MANAGEMENT SYSTEM





CERTIFICATE



This is to certify that

Evonik Industries AG
Rellinghauser Straße 1-11
45128 Essen
Germany

with the organizational units/sites as listed in the annex


has implemented and maintains a
Quality and Environmental Management System

Scope:
Development, Production and Marketing & Sales of Specialty Chemicals

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standards:


ISO 9001 : 2008
ISO 14001 : 2004 + Cor 1 : 2009

Certificate registration no.	524331 QM08 UM
Valid from	2017-01-04
Valid until	2018-09-14
Date of certification	2017-01-04



Deutsche
Akkreditierungsstelle
D-ZM-16074-01-00

DQS GmbH


Frank Graichen
Managing Director

Member of
IONet
for international harmonized standards

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany

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2.1 Certificates

Various documents

APPROVALS



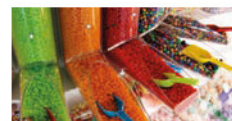
In addition to the documents already mentioned, we have a series of others for the various items of our range, such as test reports, e. g. for

- **Pendulum impact test**
(e. g. for balcony guards and balustrades)
- **Anti-vandal glazing**
- **Test certificate**
for PLEXIGLAS® GS and XT solid sheets and PLEXIGLAS® multi-skin sheets
- **Protection from falling**
TRAV, ETB
- **RoHS**
(restriction of hazardous substances) for PLEXIGLAS® GS and XT

To make it easier for you to obtain approval for use of PLEXIGLAS®, we shall be pleased to provide you with copies of such documents. Just tell us which certificate you require or which product you would prefer.

2.2 Declaration of Conformity – Food Contact

APPROVALS



The declaration of conformity for food contact is available on request at your contact in our sales department.